(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 10 June 2004 (10.06.2004)

PCT

(10) International Publication Number WO 2004/049412 A3

(51) International Patent Classification7: C30B 13/00, 29/06

H01L 21/20.

(21) International Application Number:

PCT/JP2003/015072

(22) International Filing Date:

26 November 2003 (26.11.2003)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

NO. 2002-343358

27 November 2002 (27.11.2002) JP

NO. 2002-343359

ЛР 27 November 2002 (27.11.2002)

NO. 2002-348004

29 November 2002 (29.11.2002) ЛР NO. 2002-348005

29 November 2002 (29.11.2002)

NO. 2002-358163

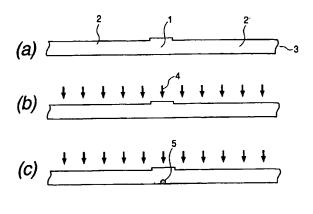
10 December 2002 (10.12.2002) JР

JP

- (71) Applicant (for all designated States except US): CANON KABUSHIKI KAISHA [JP/JP]; 3-30-2, Shimomaruko, Ohta-ku, Tokyo 146-8501 (JP).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): KUMOMI, Hideya [JP/JP]; c/o CANON KABUSHIKI KAISHA, 3-30-2, Shimomaruko, Ohta-ku, Tokyo 146-8501 (JP). YA-MAZAKI, Takeo [JP/JP]; c/o CANON KABUSHIKI KAISHA, 3-30-2, Shimomaruko, Ohta-ku, Tokyo 146-8501 (JP). WATANABE, Masatoshi [JP/JP]; c/o CANON KABUSHIKI KAISHA, 3-30-2, Shimomaruko, Ohta-ku, Tokyo 146-8501 (JP).
- (74) Agents: OKABE, Masao et al.; No. 602, Fuji Bldg., 2-3, Marunouchi 3-chome, Chiyoda-ku, Tokyo 100-0005 (JP).

[Continued on next page]

(54) Title: PRODUCING METHOD FOR CRYSTALLINE THIN FILM



(57) Abstract: A method for producing a crystalline film by melting and resolidifying a film, characterized in preparing a film having a specific region and obtained either by (A) a step of forming a film in which a "specific region" and an "region continuous to a periphery of the specific region and different in thickness from the specific region" co-exist, or by (B) a step of irradiating a film with an electrromagnetic wave or particles having a mass in mutually different conditions between a specific region and a peripheral region thereof, and melting and resolidifying at least a part of the film. As the spatial position of the specific region can be exactly and easily controlled, it is possible to obtain a crystalline film in which a crystal grain is formed in a desired position.

















- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,

ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- (88) Date of publication of the international search report:
 4 November 2004

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

nal Application No 03/15072

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 H01L21/20 C30B13/00

C30B29/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

HO1L C30B IPC 7

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, INSPEC

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WILT VAN DER P CH ET AL: "GRAIN LOCATION CONTROL IN EXCIMER-LASER CRYSTALLIZATION OF THIN SILICON FILMS" PHYSICA STATUS SOLIDI (A). APPLIED RESEARCH, BERLIN, DE, vol. 166, no. 2, April 1998 (1998-04), pages 619-627, XP000933738 ISSN: 0031-8965 2. Experimental and Results	1-9, 31-45
X	WO 89/04550 A (KOPIN CORP) 18 May 1989 (1989-05-18) page 8, line 14 - page 12, line 10; figures 2-5	1-9, 31-45

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents: A" document defining the general state of the art which is not considered to be of particular relevance E" earlier document but published on or after the international filling date L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O" document referring to an oral disclosure, use, exhibition or other means P" document published prior to the international filling date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search 6 July 2004	Date of mailing of the international search report
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3016	Authorized officer Kiliaan, S

4

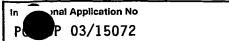
INTERNATIONAL SEARCH REPORT

nal Application No P 03/15072

		PC P 03/150/2
<u> </u>	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Х	US 4 670 088 A (TSAUR BOR-YEU ET AL) 2 June 1987 (1987-06-02) column 5, line 43 - column 6, line 42; claims 1-17; figures 2A-2D	1-9, 31-45
A	HATANO M ET AL: "In situ and ex situ diagnostics on melting and resolidification dynamics of amorphous and polycrystalline silicon thin films during excimer laser annealing" JOURNAL OF NON-CRYSTALLINE SOLIDS, NORTH-HOLLAND PUBLISHING COMPANY, AMSTERDAM, NL, vol. 266-269, May 2000 (2000-05), pages 654-658, XP004198583 ISSN: 0022-3093 the whole document	1-9, 31-45
Х,Р	EP 1 262 578 A (CANON KK) 4 December 2002 (2002-12-04) examples 5-12	1,5-45
X	PATENT ABSTRACTS OF JAPAN vol. 0172, no. 53 (E-1367), 19 May 1993 (1993-05-19) & JP 4 373171 A (CANON INC), 25 December 1992 (1992-12-25) abstract	1,5-45
X	HIDEYA KUMOMI ET AL: "MANIPULATION OF NUCLEATION SITES IN SOLID-STATE SI CRYSTALLIZATION" APPLIED PHYSICS LETTERS, AMERICAN INSTITUTE OF PHYSICS. NEW YORK, US, vol. 59, no. 27, 30 December 1991 (1991-12-30), pages 3565-3567, XP000257094 ISSN: 0003-6951 page 3565, left-hand column, line 33 - page 3566, left-hand column, line 20	1,5-45
X	EP 0 472 970 A (CANON KK) 4 March 1992 (1992-03-04) examples 1-3	1,5-45
Х	PATENT ABSTRACTS OF JAPAN vol. 0164, no. 99 (E-1280), 15 October 1992 (1992-10-15) & JP 4 184918 A (CANON INC), 1 July 1992 (1992-07-01) abstract	1,5-45

4

INTERNATIONAL SEARCH REPORT



		P 03/15072
C.(Continua	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2 338 342 A (LG PHILIPS LCD CO LTD ; LG LCD INC (KR)) 15 December 1999 (1999-12-15) claims 1-21	1,5-45
X	PATENT ABSTRACTS OF JAPAN vol. 0080, no. 52 (C-213), 9 March 1984 (1984-03-09) & JP 58 208197 A (TOKYO SHIBAURA DENKI KK), 3 December 1983 (1983-12-03) abstract	1,5-45
X	US 5 496 768 A (KUDO TOSHIO) 5 March 1996 (1996-03-05) claims 1-17	1,5-45
X	KURIYAMA H ET AL: "COMPREHENSIVE STUDY OF LATERAL GRAIN GROWTH IN POLY-SI FILMS BY EXCIMER LASER ANNEALING AND ITS APPLICATION TO THIN FILM TRANSISTORS" JAPANESE JOURNAL OF APPLIED PHYSICS, PUBLICATION OFFICE JAPANESE JOURNAL OF APPLIED PHYSICS. TOKYO, JP, vol. 33, no. 10, PART 1, 1 October 1994 (1994-10-01), pages 5657-5662, XP000596958 ISSN: 0021-4922 page 5657, right-hand column, last line -page 5658, left-hand column, line 32	1,5-45
X	US 4 564 403 A (SAWADA AKASHI ET AL) 14 January 1986 (1986-01-14) claims 1-8	46-48
Form PCT/IS4	W210 (continuation of second sheet) (January 2004)	
	BEST AVAILABLE C	OPY page 3 of 3



Box	I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This	International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. [Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2. [Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
з. [Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Вох	II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This	International Searching Authority found multiple inventions in this international application, as follows:
	see additional sheet
1. [As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4.	No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Rei	The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-9,31-45

A method comprising a specific region obtained by forming a film in which a "specific region" and an "region continuous to a periphery of the specific region and different in thickness from the specific region" co-exist.

2. claims: 1,5-45

A method comprising a specific region obtained by irradiating a film with an electromagnetic wave or particles having a mass in mutually different conditions in a specific region and in a peripheral region.

3. claims: 46-48

A method for producing a crystalline film characterized by the step of melting-resolidification of a film

INTERNATIONAL SEARCH REPORT nation on patent family members

PC Pale Application No 03/15072

	ent document in search report		Publication date		Patent family member(s)		Publication date
WO 8	8904550	Α	18-05-1989	US AU	4885052 2808789		05-12-1989 01-06-1989
				CA	1337168		03-10-1989
				WO	8904550		18-05-1989
				US	5021119		04-06-1991
				US	5453153		26-09-1995
US 4	4670088	Α	02-06-1987	DE	3279842		31-08-1989
				EP	0087426		07-09-1983
				JP	2049276		29-10-1990
				JP	58500609		21-04-1983
				WO	8203639 	A1 	28-10-1982
EP	1262578	Α	04-12-2002	JP	2003059834		28-02-2003
				CN	1390986		15-01-2003
				EP	1262578		04-12-2002
				US 	2003003766	A1 	02-01-2003
JP	4373171 	Α	25-12-1992	NONE			
ΕP	0472970	Α	04-03-1992	JP	4092413		25-03-1992
				CA	2048517		09-02-1992
				DE	69120745		14-08-1996
				DE	69120745		23-01-1997
				EP	0472970		04-03-1992
				US 	5318661 	. A 	07-06-1994
JP	4184918	Α	01-07-1992	NONE			
GB	2338342	Α	15-12-1999	KR	2000001170		15-01-2000
				KR	2000001171		15-01-2000
				US	6326286	B1 	04-12-2001
JP	58208197	Α	03-12-1983	NONE			
US	5496768	Α	05-03-1996	JP	8078330) A	22-03-1996
US	4564403	Α	14-01-1986	DE	3502778		08-08-1985
				GB	2153252		21-08-1985
				JР	60180113	3 A	13-09-1985
				ŇĹ	8500233		16-08-1985